

T-DRILL

T-110

Transportable Collaring Station



IT'S THE TOOLS

THAT SAY HOW GOOD YOU ARE.

T-110

TRANSPORTABLE COLLARING STATION

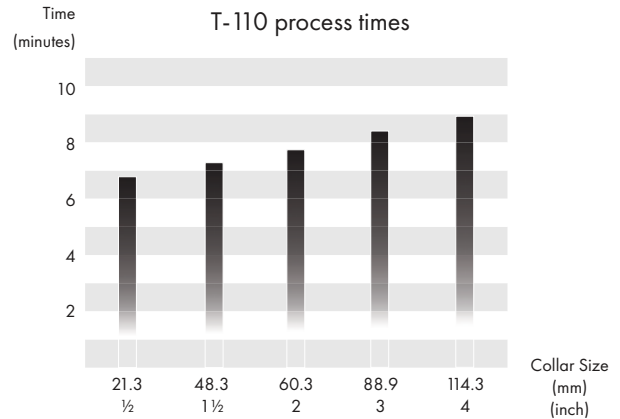
The T-DRILL T-110 Transportable Collaring Station – modern technology for productive pipe branching

The T-DRILL T-110 is designed both for productive factory and on-site use. T-110 is able to process extruded outlet for branch connection directly from run tube within range 33,7-323,9 mm. Branch diameter range is 21,3 -114,3mm. Entire process from pilot hole milling to trimming is carried out in a single workstation.

The T-DRILL method of branching is applicable to almost all malleable materials including stainless steel, carbon steel, copper/nickel, brass and aluminum alloys.

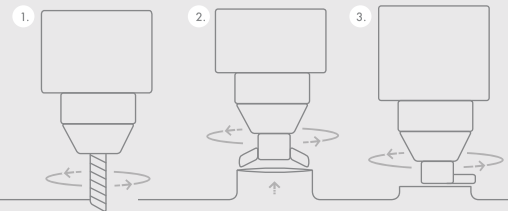
T-110 Capacity

		BRANCH TUBE OUTSIDE DIAMETER IN mm (N.S. inch)								
		21.3 mm ½"	26.9 mm ¾"	33.7 mm 1"	42.4 mm 1¼"	48.3 mm 1½"	60.3 mm 2"	73 mm 2½"	88.9 mm 3"	114.3 mm 4"
RUN TUBE OUTSIDE DIAMETER IN mm (N.S. inch)	33.7 mm 1"	1.5 .060	2.0 .080	2.0 .080						
	42.4 mm 1¼"	2.0 .080	2.3 .091	2.6 .102	2.6 .102					
	48.3 mm 1½"	2.0 .080	2.3 .091	2.6 .102	2.9 .114	2.9 .114				
	60.3 mm 2"	2.0 .080	2.3 .091	2.9 .114	2.9 .114	3.2 .126	3.2 .126			
	73 mm 2½"	2.0 .080	2.3 .091	2.9 .114	3.2 .126	3.6 .142	3.6 .142	3.6 .142		
	88.9 mm 3"	2.0 .080	2.3 .091	2.9 .114	3.2 .126	3.6 .142	3.6 .142	3.6 .142	3.6 .142	
	114.3 mm 4"	2.0 .080	2.3 .091	2.9 .114	3.6 .142	3.6 .142	3.6 .142	3.6 .142	3.6 .142	3.6 .142
	141.3 mm 5"	2.0 .080	2.3 .091	2.9 .114	3.6 .142	3.6 .142	3.6 .142	3.6 .142	3.6 .142	3.6 .142
	168.3 mm 6"	2.0 .080	2.3 .091	2.9 .114	3.6 .142	3.6 .142	3.6 .142	3.6 .142	3.6 .142	3.6 .142
	219.1 mm 8"	2.0 .080	2.3 .091	2.9 .114	3.6 .142	3.6 .142	3.6 .142	3.6 .142	3.6 .142	3.6 .142
	273 mm 10"	2.0 .080	2.3 .091	2.9 .114	3.6 .142	3.6 .142	3.6 .142	3.6 .142	3.6 .142	3.6 .142
	323.9 mm 12"	2.0 .080	2.3 .091	2.9 .114	3.6 .142	3.6 .142	3.6 .142	3.6 .142	3.6 .142	3.6 .142



T-DRILL PROCESS

T-DRILL Collaring method for pipe branching is applicable to almost all malleable materials
 1. Milling 2. Collaring 3. Trimming



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