

T-35

COLLARING MACHINE

DO IT WITH T-DRILL

CUT COSTS - IMPROVE QUALITY - INCREASE PROFIT.

- Only one brazed joint
- No pipe cutting
- No T-fittings
- TEE ratio variation flexibility
- Less chance for leaks or call-backs
- Minimized inspection cost
- Improved flow characteristics
- No costly T-fitting inventories



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The T-DRILL T-35 is a portable, every plumber's TEE forming machine for copper tubes. Designed for most demanding tube installations.

It will give you a competitive advantage by eliminating costs caused by commercial T-fittings.



Capacity chart for K, L & M copper

		RUN TUBE SIZE						
		1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"
OUTLET TUBE	1/2"	A-E-H	H	H	H	H	H	A-C-R
	3/4"		A-E-H	H	H	H	H	A-C-R
	1"			A-E-H	H	H	H	A-C
	1 1/4"				A-E-H	H	H	A-C

A = Anneal outlet are to dull red 1400°F.

C = Use counter plate.

E = Size-on-size requires extending of forming pins.

H = High speed tee forming is allowed.

R = Pull a 1" outlet and use a copper reducer fitting for desired size.



T-DRILL PROCESS

1. Pilot hole is drilled 2. Forming pins are extended 3. Collar is formed

