

AVAILABLE BEND DIE CENTER POSTS

+ .002  
- .000

DIA. C'BORE  
X \_\_\_\_\_ DP.

DIA. THRU

CCW ROTATION

TANGENT LINE

AVAILABLE ROD THDS.

PRESSURE DIE  
HANGER

HANGER HEIGHT

+ .002  
- .000  
K'WAY  
X \_\_\_\_\_ DP.

.125 REF.

CLH

+ .002  
- .000

K'WAY  
X \_\_\_\_\_ DP.

JOB NO.	CUSTOMER:	UNLESS OTHERWISE SPECIFIED		ITEM	QTY	DESCRIPTION	PART NO.
MATERIAL	FINISH	DIMENSIONS ARE IN INCHES		TITLE: TOOLING LAYOUT			
H.T.	NOTED	TOLERANCES ARE:		TOOLS FOR BENDING INC.			
MACHINE	ROTATION:	FRACTIONS ± 1/64	DECIMALS ± .050	DO NOT SCALE DRAWING			
	CCW	ANGLES ± 1/2°	ANGLES ± 1/2°	DWG. NO.			
		SURFACE FINISH		DATE	DWG. NO.		SIZE
		RADIUS ALL SHARP CORNERS AND EDGES.			DWG. NO.		REV
		CAD FILE NO. -			DWG. NO.		

