

**THE LARGEST RANGE OF ALL-ELECTRIC TUBE BENDING MACHINES
ON THE MARKET FROM 12 mm (½") to 273 mm (10")**

Breeze 90 mm (3.5")



- This versatile machine can be used for a variety of bending applications including aerospace, marine and automotive
- Available in multi-radius, multi-stack, single-stack and left or right hand versions
- Common applications: Automotive, Aerospace, Marine



Size	90 mm (3.5")
Bend Direction	right or left
Bending Capacity*	Ø 100 x 2.0 mm
Bend Torque	23,000 Nm
Servo Controlled Follower	180° at 3D CLR
Collet Capacity	100 mm
Axis Speed (max) Feed	500 mm/sec
Bend	70 deg/sec
Rotation	360 deg/sec
Max Stacks at Max OD (Std)	3
Max Bend Radius (Std)	4D
Max Bend Angle	190°

Size	90 mm (3.5")
Load Height (Std)	1,400 mm
Max Tube Length (Std)	3,200 mm
Max Tube Length (Hitch) (Std)	5,700 mm
Multi Radius**	Standard
Repeatability/ Accuracy	Feed: 0.05/0.1 mm Bend: 0.05/0.1 Rotation: 0.05/0.1°
Length (Std)	7,750 mm
Width (Std)	2,270 mm
Weight (Std)	11,000 kg

